

	Grades	Major component	Main applications							Characteristics						
	Takelac/Takenate (2 component)		Dry food AL vapor deposition film	Boiled Transparent retort	General AL film	AL retort (<121°C)	AL retort (<135°C)	deep drawability	Industrial use	Quick cure	High solid coating	FDA compliant (§ 177.1390)	EDC free (endocrine disrupter)	Content properties resistance High heat resistance	Alcohol type (responds to PS)	Room temp. cure
Dry-lamination (Solvent base)	A-969V/A-5	aromatic ether	✓							✓			✓			
	A-950/A-4	aromatic ether	✓							✓			✓			
	A-953/A-93	aromatic ether	✓							✓	✓		✓			
	A-977/A-92	aromatic ether	✓	✓	✓					✓			✓			
	A-385/A-50	aliphatic ester	✓	✓				✓			✓		✓			
	A-606/A-10	aliphatic ester		✓	✓								✓			
	A-616(62)/A-65	aliphatic ester		✓	✓								✓			
	A-620/A-65	aliphatic ester		✓	✓					✓			✓			
	A-640/A-65	aliphatic ester		✓	✓					✓			✓			
	A-626/A-50	aliphatic ester		✓	✓	✓				✓		✓	✓			
	A-315/A-50	aliphatic ester		✓	✓	✓						✓	✓			
	A-505/A-20	aliphatic ester		✓	✓	✓	✓			✓		✓	✓			
	A-520/A-50	aliphatic ester		✓	✓	✓		✓				✓	✓			
	A-525/A-52	aliphatic ester		✓	✓	✓	✓					✓	✓			
	A-525S/A-50	aliphatic ester		✓	✓	✓	✓			✓		✓	✓			
	A-310/A-3	aromatic ester	✓		✓	✓ (Outer layer)	✓ (Outer layer)		✓				✓	✓		
	A-971/A-3	aromatic ester	✓					✓					✓			
	A-2070/A-3	aromatic ester	✓						✓				✓			
A-1143/A-3	aromatic ester			✓					✓				✓			
A-515/A-3	aromatic ester			✓	✓ (Outer layer)	✓ (Outer layer)		✓					✓			
A-980/A-19	aromatic ether	✓ (except AL evaporated)					✓					✓		✓		
Non-solvent lamination	Takenate A-260 (1-component)	aromatic ether	✓ (except AL evaporated)								-		✓			
	A-242B/A-242A	aromatic ether	✓							✓	-		✓			
	A-244B/A-244A	aromatic ether	✓								-		✓			
	A-695/A-95	aliphatic ester	✓	✓							-		✓			
	A-666/A-65	aliphatic ester	✓	✓	✓						-		✓			
	A-670B/A-670A	aliphatic ester	✓	✓	✓	✓ (Outer layer)	✓ (Outer layer)			✓	-		✓			
Anchorcoat agent (solvent base)	A-3210/A-3070	aliphatic ester	✓	✓	✓					✓			✓		✓	
	A-3210/A-3072	aromatic ester	✓	✓	✓					✓			✓		✓	
	A-3210/A-3075	aromatic ester	✓	✓	✓					✓			✓		✓	