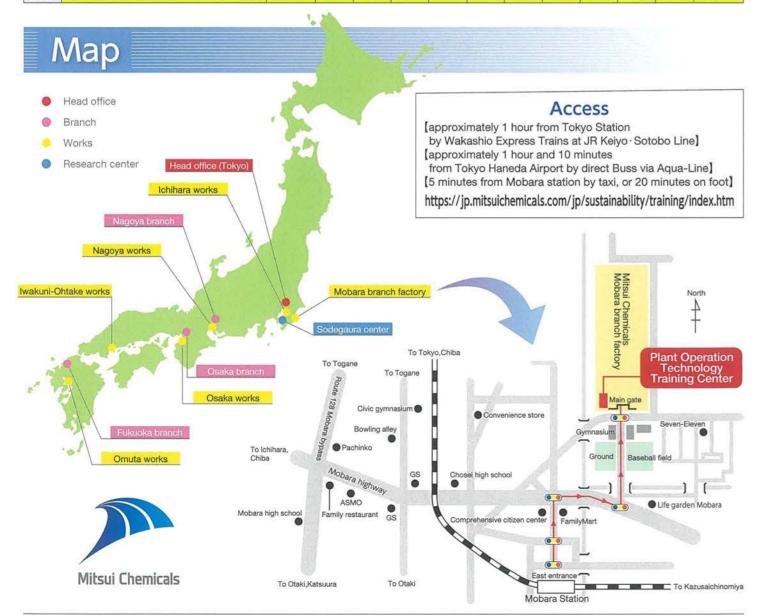
## Results

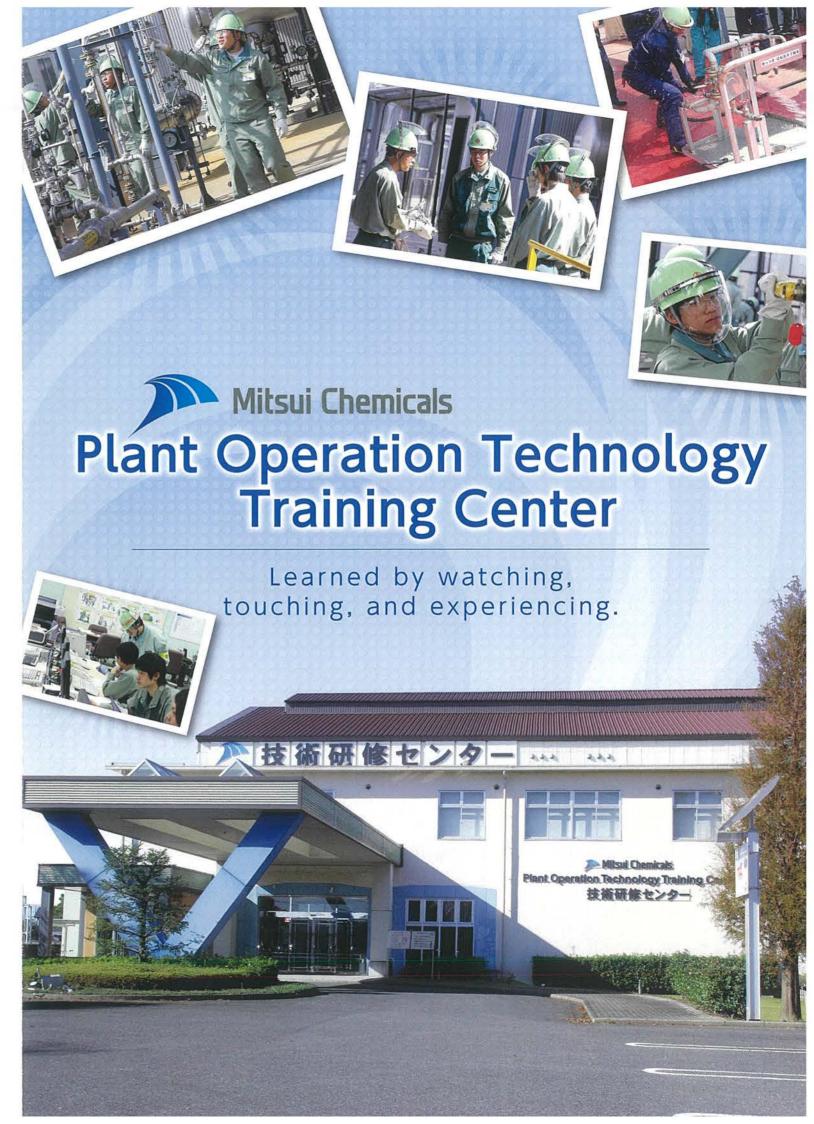
4	Fiscal Year			2006 ~2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	Total
The total number of trainees	Domestic	Trainees	In-house regular training (essential)	2,568	321	271	299	386	390	353	170	232	420	382	5,792
			In-house special training (customized)	1,422	61	83	109	78	59	60	25	81	55	107	2,140
			Subsidiaries and Affiliates	269	66	80	117	58	74	72	0	0	26	85	847
			Others (external)	62	90	462	388	344	308	265	109	106	221	290	2,645
			Subtotal	4,321	538	896	913	866	831	750	304	419	722	864	11,424
		Visitors	Mitsui Chemicals	877	16	57	76	17	59	42	0	12	13	29	1,198
			Subsidiaries and Affiliates	201	9	29	30	18	5	24	0	2	0	1	319
		tors	Others (external)	1,965	373	427	446	302	390	212	35	49	86	198	4,483
			Subtotal	3,043	398	513	552	337	454	278	35	63	99	228	6,000
an	Subtotal			7,364	936	1,409	1,465	1,203	1,285	1,028	339	482	821	1,092	17,424
s and visitors as of Mar 31st, 2024	Over	Tra	ainees	174	35	36	50	54	71	41	0	0	14	30	505
		Vis	sitors	342	18	40	20	45	59	57	0	0	0	2	583
		Subtotal		516	53	76	70	99	130	98	0	0	14	32	1,088
	Total			7,880	989	1,485	1,535	1,302	1,415	1,126	339	482	835	1,124	18,512



Mitsui Chemicals
Plant Operation Technology Training Center

1900, Togo, Mobara city, Chiba 297-8666, Japan
Telephone +81-475-22-0105 Fax +81-475-22-0173

Contact us by e-mail mobara-kensyu@mitsuichemicals.com



## Overview



In October 2006, Mitsui Chemicals established the "Plant Operation Technology Training Center" as the training facilities for plant operators aiming to cultivate human resources at manufacturing site with advanced technical capabilities.

Based on the ideas that "Pass senior's expertise and skills down to the next generation", "Enhance sensitivity to safety", "Emphasize Know-Why education", and "Cultivate human resources capable of solving problems by themselves", we have been conducting hands-on training.

The greatest features of our Training Center are that we have various experiences facilities, we can experience simulated troubles and injuries, as well as we can learn essential plant operation technologies using real equipment. Initially the training was for new employed operators, since 2013

we have expanded to senior operators, site managers, production engineers, researchers, and so on.

We also offer a wide range of a training program to domestic and overseas Mitsui Chemicals Group affiliated companies. Furthermore, in response to requests from many customers who have visited, since 2015 we have opened three courses of "Safety experience", "Trouble of operation/equipment experience", and "Plant operating experience" to the external companies.

The Mitsui Chemicals Plant Operation Technology Training Center will continuously strive to cultivate human resources who are familiar with safety, operation, and equipment, and who will support the manufacturing site of future.

## **Facilities**



Methanol distillation training plant and water operation facilities



Lecture room (seating capacity 24)



Hands-on training room (Machinery)



Static electricity experimental laboratory



DCS (Distributed Control System)

training room

Outdoor real-size training materials

#### In-house and affiliated companies (domestic / overseas) Training, CSR activities



Monkey ladder climbing training



Pointing and calling (Uniform check)







Explosion/Combustion experiment



CSR activities (Social contribution)

#### Training course for JAPANESE External companies (Mitsui Chemicals Training Course)

#### Safety Experience Course



Hanging experience with safety belt

Training period : 1 day

Capacity : 20 (10/group x2)

# Trouble Experience Course



Learn by watching cutaway model

Training period : 1 day Capacity : 20 (10/group x2)

#### Plant Operation Experience Course



Confirm plant operation procedure

Training period : 2 days

Capacity : 9 (9/group)